Aluminum alloy sheet for body panels

Aluminum alloy sheet features superior formability and strength

Currently, 6000 series aluminum alloy sheets are the paint finish type most commonly used in body panels, and since they have "bake-hardenability," they can be Roof panel strengthened during the coat baking process. Back door & trunk lid The 6000 series aluminum alloy sheets are characterized by low strength during the molding process, making them highly workable, but the coat baking process makes them substantially stronger. **Doors** Aluminum alloy sheet Aluminum extruded shapes Aluminum cast products **Bonnet** Front fenders

Dent resistance

Automobile body sheets

Bake

Formability

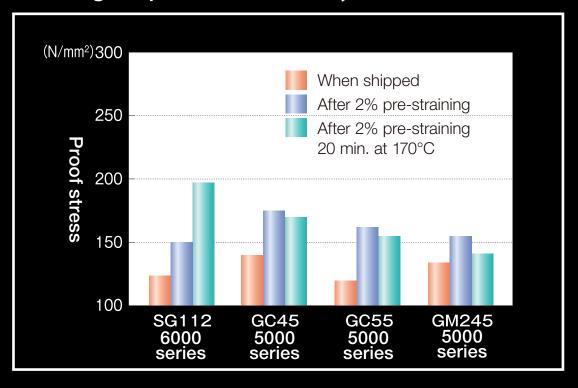
Hemmability

Source: Motor Fan illustrated vol.152

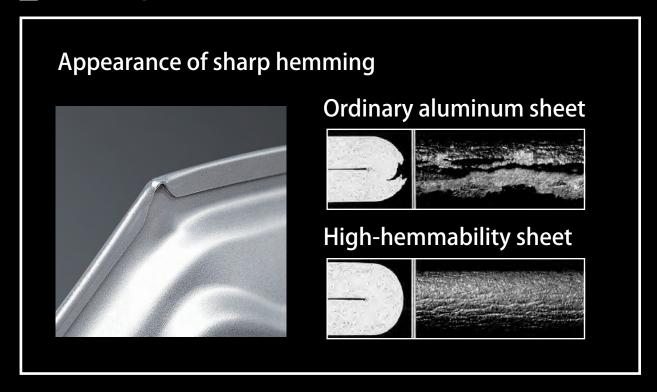


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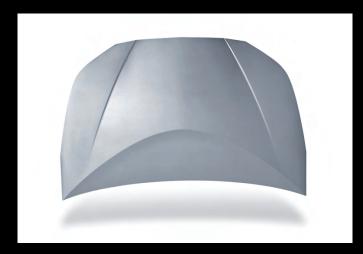
■ Change in proof stress of body sheets



HEMMING



■ Usage of UACJ 6000 series aluminum alloy sheet



Toyota Prius Bonnet (inner/outer)



Lexus LS500 Door panels (inner/outer)

■ Tailored blanking

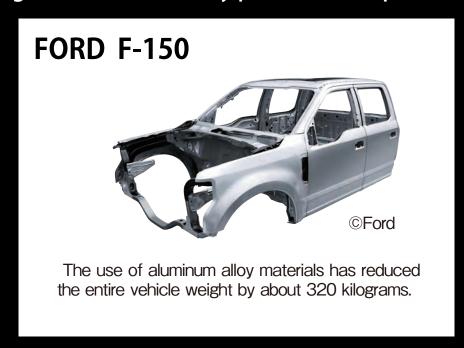


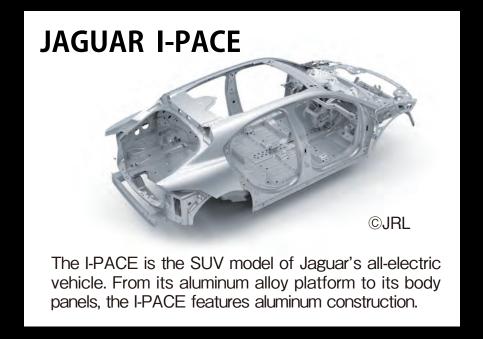




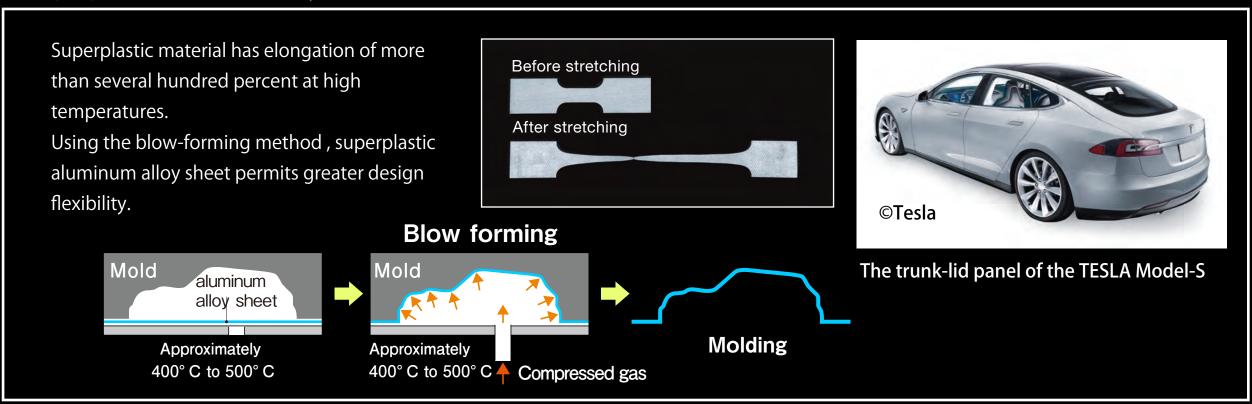
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■ Usage of aluminum body panels in Europe and the United States





■ Superplastic aluminum alloy sheet



Source: Motor Fan illustrated vol.152